

## 6 WHEEL POD UPGRADE



Before



After

### **Application**

High Production Grey Iron Foundry

### **Machine Type**

Wheelabrator® 4 wheel Pass-thru spinner hanger

### **Project Scope**

Remove 4 Wheelabrator Blast Wheels and Install 6 High Efficiency Blast wheels with Metcast Herculean housing and liner packages.

### **Solution**

Design, fabricate, install a single wheel pod that accommodates and aligns 6 blast wheels with a specific work envelope. The pod fits within the machines existing blast wall structural supports and frame work.

### **Results**

- Average cycle time reduction of 40%
- Ability to clean 2 new product lines
- Eliminated the need of an additional blast machine.
- Increase in wear parts life of 20%
- Brighter, cleaner castings

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