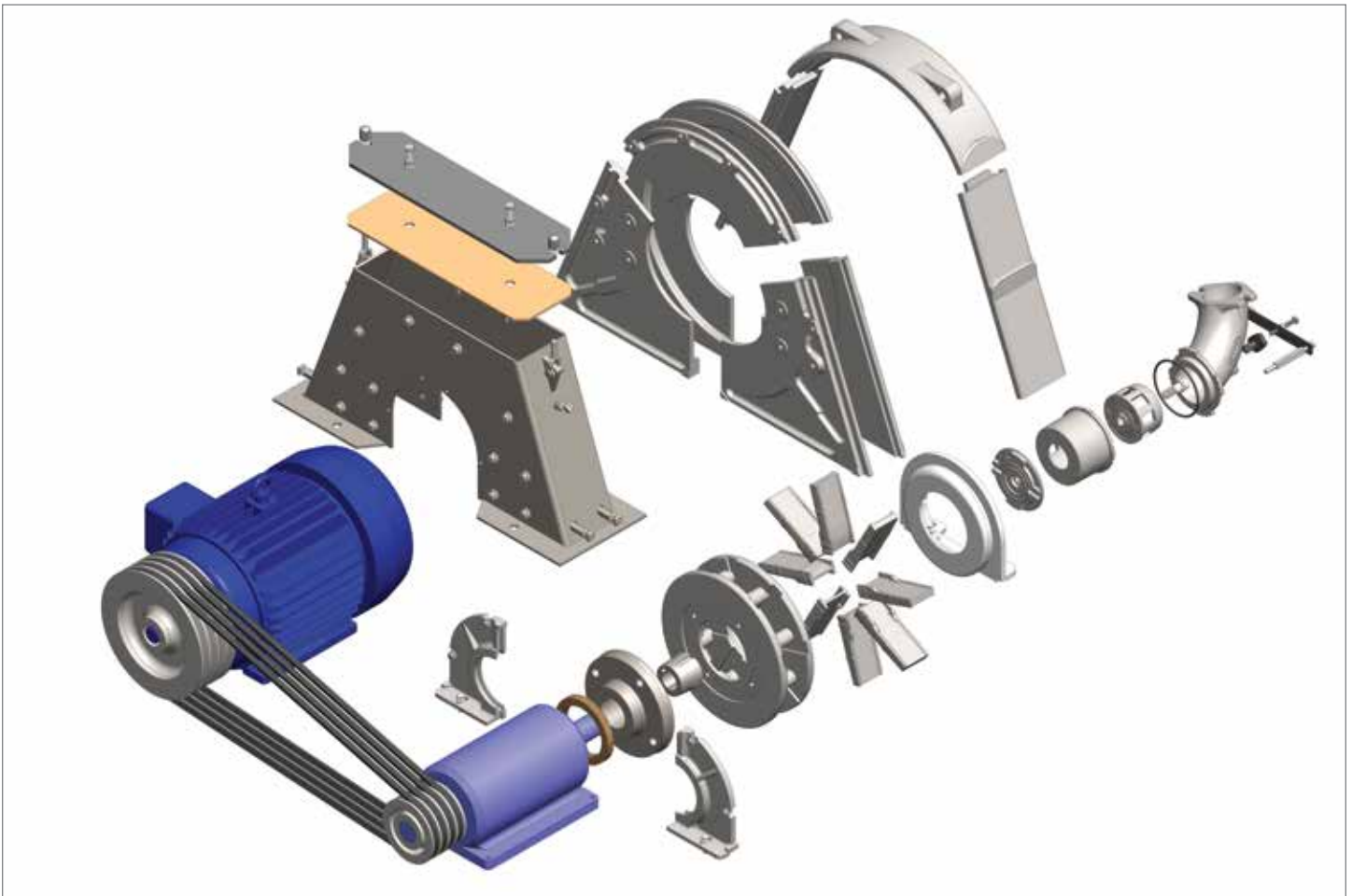


RLM BLAST WHEEL REPLACEMENT PARTS

Premium OEM Replacement Components for Wheelabrator® RLM™ Blast Wheels



- Premium cast chrome alloy, heat treated components
- Available products for 19.5" RLM wheels with 49 and 70 degree control cages
- Multiple M-CAST upgrades available

M-CAST™
Aftermarket Blast Parts

M-CAST™ is a trademark of Metcast Service Tech Resources Inc.

RLM™ is a trademark of Wheelabrator Technologies Inc.

Wheelabrator® is a registered trademark of Wheelabrator Technologies Inc.

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RLM BLAST WHEEL REPLACEMENT PARTS

Premium OEM Replacement Components for Wheelabrator® RLM™ Blast Wheels

TUNE UP KITS

Includes: Blade set, control cage, impeller, impeller bolt, lockwasher and spout seal

KIT P/N	WHEEL TYPE	BLADE	CAGE DEGREE	CONTROL CAGE	IMPELLER	IMPELLER BOLT	LOCKWASHER	SPOUT SEAL
M-449507	25RLM195	M-444903	49DEG	M-441985	M-414370	M-158063	M-165790	M-448251
M-444082	25RLM195	M-444903	70DEG	M-414371	M-414370	M-158063	M-165790	M-448251

GENERAL COMPONENTS

ITEM	DESCRIPTION	PART NUMBER
1	HOUSING	M-235911
2	LID SEAL	M-158082
3	LID	M-281842
4	WHEEL LINERS	SEE CHART
5	FEED SPOUT, 90 DEG.	M-414396
6	FEED SPOUT, STRAIGHT	M-423249
7	SPOUT SEAL	SEE CHART
8	LOCKWASHER	SEE CHART
9	IMPELLER BOLT	SEE CHART
10	IMPELLER	SEE CHART
11	CONTROL CAGE	SEE CHART
12	CENTER PLATE	M-410789
13	CONTROL CAGE ADAPTER	M-451579
14	BLADES, SET OF 8	SEE CHART
15	BARE WHEEL, CLOCKWISE	M-414667
16	BARE WHEEL, COUNTER CLOCKWISE	M-414665
17	HUB SEAL, LH	M-458620
18	HUB SEAL, RH	M-458621
19	HUB	SEE CHART
20	REAR SEAL, FELT	M-164774
21	BEARING UNIT	SEE CHART
22	SHEAVES	SEE CHART

LINERS

WHEEL TYPE	CURVED TOP	END LINER, 20.25in LONG
25RLM195	M-298688	M-298689

HUBS

PART NUMBER	NOTES
M-153946	STANDARD
M-164667	LONG
M-670119	REVERSE TAPER

BEARING UNIT & COMPONENTS

SHAFT LENGTH	PART NUMBER	SPACER STOP	MOTOR SHEAVE	BEARING SHEAVE
28.5in	M-153939	M-94880	M-237595	M-98812
28.8in	M-164881	M-196154	M-237595	M-98812
18.9in	M-208200	M-211913	M-237595	M-98812

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