



ITEM NO.	WEIGHT	QTY.	DESCRIPTION	PartNo	Number	Rec'd_Spare
1	303.22	1	Head Section Weldment	M-2686	11-2090-D	-
2	74.85	2	Take Up Plate	M-2493	11-1901-B	-
3	1.93	2	Bearing Shim Plate	M-1998	10-1215-A	-
4	21.33	1	Head Pulley Shaft	M-677912	11-1447-B	-
5	0.02	2	Shaft Felt Seal	M-676889	11-1446-A	X
6	4.84	2	Inspection Cover, Assembly	M-1042	09-0170-B	-
7	33.13	1	Elevator Head Section Top Cover	M-2890	11-2117-B	-
8	14.46	1	2" Flange Bearing Adaptor Plate (10" x 30" Elevator)	M-2939	11-2179-B	-
9	3.17	2	Threaded Rod	M-2170	11-1445-B	-
10	0.01	1	Felt Seal	M-2940	11-2181-A	X
11	148.20	1	Head Pulley, Lagged	M-2498	-	-
12	4.02	2	4 Bolt Fange Bearing	M-2029	-	X
13	6.70	1	4 Bolt SC Flange Bearing	M-1973	-	X
14	508.70	1	Shaft Mounted Reducer, w/Brake	M-2492	-	-
15	0.61	1	Torque Arm Washer	M-1665	-	X
16	0.16	2	Torque Arm Bushing	M-1665	-	X
17	0.27	4	Hex Nut 1"-8NC	MH-1035	-	-
18	0.09	2	Lockwasher 1"	MH-1017	-	-
19	0.01	6	Flat Washer 1"	MH-1008	-	-
20	0.82	1	HHCS 3/4"-10NC x 5 1/2"LG.	MH-1338	-	-
21	0.04	1	Lockwasher 3/4"	MH-1015	-	-
22	0.01	1	Flat Washer 3/4"	MH-1006	-	-
23	0.11	1	Hex Nut 3/4"-10NC	MH-1033	-	-
24	0.11	8	HHCS 1/2"-13NC x 1 1/4"LG	MH-1276	-	-
25	0.00	28	Flat Washer 1/2"	MH-1004	-	-
26	0.01	28	Lockwasher 1/2"	MH-1013	-	-
27	0.03	28	Hex Nut 1/2"-13NC	MH-1031	-	-
28	0.05	20	HHCS 3/8"-16NC x 1" LG.	MH-1239	-	-
29	0.00	20	Flat Washer 3/8"	MH-1002	-	-
30	0.01	20	Lockwasher 3/8"	MH-1011	-	-
31	0.01	20	Hex Nut 3/8"-16NC	MH-1029	-	-

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	ADDED FELT SEAL	7/26/2011	GF
B	CHANGED FASTENER SIZE	9/28/2011	GF

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± 1/16"
 ANGULAR: ± 0.5°
 TWO PLACE DECIMAL ±0.015"
 THREE PLACE DECIMAL ±0.005"

METCAST
Service Tech Resources

TITLE: **10" x 30" Elevator Head Ass'y 14 SII**

DRAWN: G 1st DATE: date drwn
 CHECKED: DATE: DWG. NO. **11-2173-B** REV **0**

FINISH: DO NOT SCALE DRAWING SCALE: 1:12 EST WT: 1220.4# SHEET 1 OF 1

PART NUMBER
M-2931

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF METCAST. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF METCAST IS PROHIBITED.